

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
B	REMOVED LENGTH AND WIDTH DIMENSIONS	17-675	26/09/2017	SAC	WM

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL:

HOT ROLLED STEEL SHEET

SPECIFICATION:

ASTM A36 OR ASTM A1011 OR 44W OR ASTM A1018

PART NUMBER:

MT-HRS-S-[G]GA

WHERE G IS GAUGE THICKNESS

EXAMPLE:

MT-HRS-S-6GA

GAUGE THICKNESS REFERENCE:

GAUGE	NOM. THICK. (IN)	THICKNESS RANGE (IN)
4	0.2242	0.2332-0.2152
5	0.2092	0.2182-0.2002
6	0.1943	0.2033-0.1853
7	0.1793	0.1883-0.1703
8	0.1644	0.1734-0.1554
9	0.1495	0.1585-0.1405
10	0.1345	0.1405-0.1285
11	0.1196	0.1256-0.1136
12	0.1046	0.1106-0.0986
14	0.0747	0.0797-0.0697
16	0.0598	0.0648-0.0548
18	0.0478	0.0518-0.0438

DART

AEROSPACE

Hawkesbury, Ontario, Canada

TITLE

HOT ROLLED STEEL SHEET

DWG NO.

MT-HRS-S

REV
B

DESIGN BY: SAC 07/09/2017

DRAWN BY: SAC 09/26/2017

CHECKED: VM 09/26/2017

MFG. APPR: DP 09/26/2017

APPROVED: WM 10/05/2017

DATE: 26/09/2017

XXX ± .005 FRACTIONS ± 1/8

XX ± .01 ANGLES ± 5°

X ± .1 SURFACES = 125

1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

3. DIMENSIONAL LIMITS APPLY AFTER PLATING

SCALE: NTS

WEIGHT: N/A

SHEET 1 OF 1

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